Technical Data Sheet

SYLTHERM™ XLT

Product Type

Silicone heat transfer fluid

Applications

 Single-fluid process heating and cooling systems in the pharmaceutical and fine chemical industries.

Recommended
Use Temperature
Range

-100°C (-150°F) to 260°C (500°F)

Description

SYLTHERM™ XLT heat transfer fluid is a specially formulated, high-performance silicone polymer designed for use as a low temperature, liquid-phase heat transfer medium. It offers outstanding low temperature heat transfer and pumpability, plus excellent thermal stability. SYLTHERM XLT fluid has essentially no odor, is low in acute oral toxicity, and is not listed as reportable under SARA Title III, section 313.^{↑↑}

Typical Properties[†]

| Composition | | | | |
|----------------------------------------|-----------------------|-----------------------------|--|--|
| Dimethyl Polysiloxane | | | | |
| Color | Crystal- | Crystal-clear liquid | | |
| Property | SI Units | English Units | | |
| Viscosity at 25°C (77°F) | 1.4 mPa•s | 1.4 cp | | |
| Flash Point ² , Closed cup | 47°C | 116°F | | |
| Flash Point ³ , Open cup | 54°C | 130°F | | |
| Autoignition Temp., ASTM D-2155 | 350°C | 662°F | | |
| Acid Number, Typical | | 0.01 | | |
| Freeze Point | -111°C | -168°F | | |
| Density at 25°C (77°F) | 852 kg/m ³ | 7.1 lb./gal. | | |
| Specific Gravity at 25°C (77°F) | | 0.85 | | |
| Heat of Combustion | 32,800 kJ/kg | 14,100 Btu/lb. | | |
| Average Molecular Weight | | 317 | | |
| Estimated Critical Temperature | 327°C | 620°F | | |
| Estimated Critical Pressure | 12.16 bar | 12 atm | | |
| Estimated Critical Volume | 3.9 l/kg | 0.063 ft. ³ /lb. | | |
| 1Not to be construed as an adjacations | | | | |

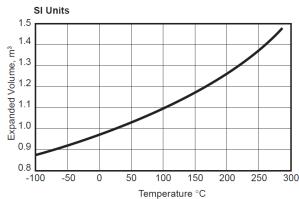
¹Not to be construed as specifications.

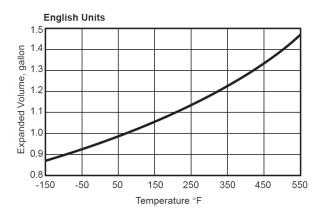
²ASTM D92

3ASTM D93

^{††}You may need to comply with similar or additional regulations in other countries.

Thermal Expansion of SYLTHERM XLT Fluid





Saturation Liquid Properties of SYLTHERM™ XLT Fluid (English Units)

| Temperature | Specific Heat | Density | Thermal Conductivity | Viscosity | Vapor |
|-------------|---------------|----------------------|-----------------------------|-----------|----------|
| °F | Btu/(lb.)(°F) | lb./ft. ³ | Btu/hr. ft.2 (°F/ft.) | (cP) | Pressure |
| | | | | | (psia) |
| -150 | 0.363 | 61.23 | 0.0776 | 90.2 | |
| 0 | 0.405 | 55.88 | 0.0686 | 2.97 | |
| 150 | 0.446 | 50.53 | 0.0581 | 0.74 | 0.3 |
| 250 | 0.474 | 46.96 | 0.0505 | 0.42 | 3.2 |
| 350 | 0.502 | 43.40 | 0.0424 | 0.28 | 15.2 |
| 450 | 0.530 | 39.83 | 0.0339 | 0.21 | 47.5 |
| 550 | 0.558 | 36.26 | 0.0250 | 0.16 | 113.6 |

Saturation Liquid Properties of SYLTHERM™ XLT Fluid (SI Units)

| attriation Elquia Properties of OTETHERM AET Plata (of Onits) | | | | | | |
|---------------------------------------------------------------|---------------|---------|----------------------|-----------------|-------|--|
| Temperature | Specific Heat | Density | Thermal Conductivity | Viscosity | Vapor | |
| °C kJ/kg K | kg/m³ W/m K | W/m K | mPa•s | Pressure kPa | | |
| Ü | | | | | | |
| -100 | 1.520 | 978.5 | 0.1341 | 78.6 | | |
| -20 | 1.688 | 896.4 | 0.1192 | 3.1 | | |
| 60 | 1.826 | 814.2 | 0.1019 | 0.80 | 1.8 | |
| 140 | 2.024 | 732.0 | 0.0827 | 0.36 | 40.1 | |
| 220 | 2.192 | 649.8 | 0.0620 | 0.22 | 261.9 | |
| 280 | 2.318 | 588.2 | 0.0455 | 0.17 | 701.8 | |

Product Stewardship

The Dow Chemical Company and its subsidiaries ("Dow") has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our Product Stewardship program rests with each and every individual involved with Dow products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Safety Considerations

Material Safety Data (MSD) sheets are available from The Dow Chemical Company. MSD sheets are provided to help customers satisfy their own handling, safety and disposal needs and those that may be required by locally

applicable health and safety regulations. MSD sheets are updated regularly, therefore, please request and review the most current MSD sheet before handling or using any product. These are available from the nearest Dow sales office.

Customer Notice

Dow encourages its customers to review their application of Dow products from the standpoint of human health and environmental quality. To help ensure that Dow products are not used in ways for which they were not intended or tested, Dow personnel will assist customers in dealing with ecological and products safety. Your Dow sales representative can arrange the proper contacts.

Contact information:

For more information about this product please call The Dow Chemical Company.

North America: +1 (800) 447-4369 Latin America: +55 (115) 184-8722 Europe: +3 (111) 567-2626 Asia/Pacific: +6 (037) 965-5392 http://www.dowtherm.com NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

